SLURRY OIL
Material Safety Data Sheet

SECTION I  PRODUCT IDENTIFICATION

Manufacturer's Name: Countrymark Refining and Logistics, LLC
Address: 1200 Refinery Road
          Mt. Vernon, Indiana  47620

Emergency Telephone Number: 800-424-9300 (Chemtrec)

Trade Name: Slurry Oil, Decant Oil, Clarified Oil
Chemical Name: Clarified Oil, Catalytic Cracked
Chemical Family: Hydrocarbon
CAS Registry No.: 64741-62-4

SECTION II  HAZARDOUS INGREDIENTS

Slurry Oil is a lower viscosity, catalytic cracked clarified oil manufactured to meet the viscosity specifications desired. Heavy residual fuels / oils are complex mixtures of relatively high molecular weight compounds. The typical molecular weight range of the Slurry Oil is about 250 to 1000.

Compound types include asphaltenes, polar aromatics, naphthene-aromatics, saturated hydrocarbons and heteromolecules containing sulfur, oxygen, nitrogen and metals. Slurry Oil contains some high molecular weight olefins and mixed aromatic-olefins. These cracked stocks contain greater proportions of highly condensed aromatics and fewer mixed aromatics and nonaromatic cycloparraffinic compounds than straight run stocks.

SECTION III  PHYSICAL DATA

Boiling Point (°F)  550 to 1000 F
Specific Gravity (H20 = 1) at 60°F  0.98 to 1.06
API Gravity  2 – 13
Vapor Pressure (mm. Hg.) @ 60°F  < 10
Percent Volatile by Volume (%)  None Expected / negligible
Solubility in Water  Insoluble / negligible
Viscosity  48 to 200 cST @ 122 °F
Sulfur  <1 %

Appearance and Odor:
Dark or black-colored high viscosity liquid that may require heated storage to enable pumping and preheating at the burner to permit atomization. Material has distinct petroleum odor.
SECTION IV  FIRE AND EXPLOSION HAZARD DATA

Flash Point (PM)  > 150 °F
Classification:  Flammable or Combustible Liquid NA 1993 (per storage / loading temp.)
Flammable Limits:  LEL N/A  UEL N/A

Extinguishing Media:
   Small Fires:  Dry Chemical, Carbon Dioxide, water spray, or foam.
   Large Fires:  Water spray, fog, or foam

Hazardous Decomposition Products:

WARNING:  Hydrogen Sulfide (H₂S) and other hazardous vapors may evolve and collect in the headspace of storage tanks or other enclosed vessels.  Hydrogen sulfide is an extremely flammable and highly toxic gas.  Incomplete combustion may form toxic materials: Carbon Dioxide and Carbon Monoxide, plus various unidentified organic hydrocarbons may be formed.

Special Fire Fighting Procedures:
   Cool containers with water spray to prevent re-ignition.

Unusual Fire and Explosion Hazards:
   Avoid heat, open flames, and oxidizing agents such as Chlorine, Permanganates, and Dichromates.

SECTION V  HEALTH HAZARD

Threshold Limit Value:  No applicable information was found.
Effects of Overexposure:  None expected under normal conditions of use.

Emergency and First Aid Procedures:

IF IN EYES - Flush with large amounts of water, lifting upper and lower lids occasionally.  Get medical attention.

IF ON SKIN - Thoroughly wash exposed area with soap and water.  (NOTE – may need to use mineral oil to remove slurry oil effectively) Remove contaminated clothing.  Launder contaminated clothing before reusing.

IF INHALED - If affected, remove individual to fresh air.  If breathing is difficult, administer oxygen.  If breathing has stopped, give artificial respiration.  Keep person warm, quiet, and get medical attention.

IF SWALLOWED - Do not induce vomiting.  Keep person warm, quiet and get medical attention.
SECTION VI  

REACTIVITY DATA

Stable  X  Unstable _____

Incompatibility (Materials to avoid):  Avoid contact with strong oxidizing agents like Chlorine, Permanganates, and Dichromates.

Hazardous Decomposition Products:
- May form toxic materials of Carbon Dioxide, Carbon Monoxide, various hydrocarbons, etc. as combustion by-products.

Hazardous Polymerization:  May Occur ___ Will Not Occur X___

SECTION VII  

SPILL OR LEAK PROCEDURES

Steps to be taken in case material is released:

Note:  Slurry oil is normally heated and will become very viscous when cooled.

Small Spill:  Eliminate all ignition sources (smoking, flares, flames, including pilot lights, electrical sparks, and etc.). Absorb liquid on paper, vermiculite, floor absorbent, or other absorbent material and place in non-leaking container for proper disposal.

Large Spill:  Eliminate all ignition sources (smoking, flares, flames, including pilot lights, electrical sparks, and etc.). Persons not wearing protective equipment should be excluded from area of spill until clean-up has been completed. Stop spill at source, dike area of spill to prevent spreading, pump liquid to salvage tank or truck. Remaining liquid may be taken up on sand, clay, earth, floor absorbent or other absorbent material and shoveled into non-leaking containers for proper disposal. Prevent run-off to sewers, streams or other bodies of water. If run-off occurs, notify proper authorities as required.

Waste Disposal Method:
- Small Spill:  Contaminated absorbent may be deposited in a landfill in accordance with local, state and federal regulations.
- Large Spill:  Reclaim as much as possible for reprocessing or salvage. Destroy by liquid incineration. Contaminated absorbents may be deposited in a landfill in accordance with local, state and federal regulations.

SECTION VIII  

SPECIAL PROTECTION INFORMATION

Respiratory Protection:  Normally not needed for routine exposures of vapors. A NIOSH/MSHA jointly approved air supplied respirator is advised in absence of proper environmental control. Firefighters require SCBA Positive Pressure Breathing Apparatus when involved in petroleum fires.

Ventilation:  Normally ventilation is not required for usual conditions of use. If ventilation is needed, explosion proof motors and fans are required to provide sufficient mechanical (general and/or local exhaust) ventilation to maintain exposure below TLV(S).
Personal Protective Equipment and Apparel:

**Gloves:** Wear petroleum resistant gloves such as: Neoprene, Nitrile, rubber gloves, etc.

**Eye Protection:** Safety goggles or face shield for protection from splashing in eyes.

**Other Protective Equipment:** Material is typically hot when flowing. Wear thermal protection and impervious protective clothing and boots appropriate for work situations to prevent repeated or prolonged skin contact. Launder contaminated clothing before wearing.

**SECTION IX  SPECIAL PRECAUTIONS**

Note: Slurry Oil is normally stored and loaded under heated conditions (200 F) that may be near or at flash point.

**Precautions to be taken when handling and storing:**

Keep all containers in upright position. Store in a dry, well ventilated area away from heat, ignition, and strong oxidizers. Do not allow smoking in areas of use or dispensing. Motors, fans, switches, and etc. in area of use or dispensing should be explosion proof. Ground containers when filling. Prevent all static and electric sparks.

**Other Precautions:**

Have written confined space and tank entry procedures. Never allow tank entry without checking OXYGEN AND VAPOR levels. **WARNING:** Hydrogen Sulfide (H₂S) and other hazardous vapors may evolve and collect in the headspace of storage tanks or other enclosed vessels. Hydrogen sulfide is an extremely flammable and highly toxic gas. Use safety harness and safety line on person entering a tank. Stand-by person required with protective equipment available.

**SECTION X  TOXICOLOGICAL INFORMATION**

No applicable information was found.

**SECTION XI  DOT LABELING INFORMATION**

Proper Shipping Name: Heating Oil, Light

Hazardous Classification: Combustible, 3, UN 1202, PG III (DOT ERG No. 27 or 28)

Identification No.: UN 1202

Label(s) Required: Flammable or Combustible Liquid (see loading / storage temperature for proper classification)

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**DISCLAIMER OF LIABILITY**

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